

Filler wire for welding Cu-Al alloys, aluminium bronze type (up to 10% of Al), but also for Cu/steel heterogenous mixes and brazing of galvanised steels. It is recommended for naval building, chemical industries (desalination of sea water), but also for heterogenous Cu/steel mixes and on galvanised steels .

## ■ Classification

AWS A5.7: ERcCuAl-A1  
EN ISO 24373: S Cu 6100 (CuAl7)  
DIN 1733: SG-CuAl8

## ■ Applications

- Naval construction,
- Chemical industry,
- Car Body work.
- Car Body repair work with limited elasticity steels.

## ■ Benefits

- Resistant to saline environment.
- Recommended by PSA.

## ■ Polarity

DC +

## ■ Chemical properties

Cu %	Al %
Base	8.00

## ■ Mechanical properties

Rp 0,2	Rm	A 5	AV + 20°C	Hardness
200 Mpa	430 Mpa	40 %	100 J	140 HB

## ■ Recommendations

Gas protection compliant with EN ISO 14175  
Argon (I1)



## Packaging

weight (kg)	Wire reel type		Wire diameter (mm)			
			Ø 0.6	Ø 0.8	Ø 1.0	Ø 1.2
2	S200	—	—	077409	—	—
5		—	—	086661	086197	—
15	S300	—	—	—	086180	—