

The GYSTEC 200 LA is a single-phase inverter welding machine offering 2 welding modes; MMA and TIG lift. Manufactured with the latest IGBT inverter technology, it has excellent ignition characteristics and guarantees arc stability. It provides professional quality welds on mild steel, cast iron, and stainless steel up to 10 mm thick.

2 WELDING MODES

- **MMA:** Weld most coated electrodes with complete ease: rutile, stainless, cast iron and basic (up to Ø 5.0 mm).
- **TIG Lift:** For precision welding on thin sheet material without tungsten deposits in the weld bead.

INVERTER TECHNOLOGY

- Immediate ignition as a result of high open circuit voltage.
- Consistent welding power.
- Very smooth fusion due to constant current.
- Protected against overcurrent.

WELDING AIDS



Hot Start:
Easy ignition.



Arc Force:
Temporary surge of current during difficult welding situations



Antisticking:
Reduces the possibility of the electrode sticking when in contact with the workpiece.

ULTRA PORTABLE

- Lightweight (3.7 kg).
- Very compact design for easy storage almost anywhere (shelves, cabinets, etc.).
- Single handle for comfortable movement.
- Compatible with generators.

TIG TORCH (optional)



TIG17 valve torch - 4 m
087583



10mm



Ø 1,6 > 5,0mm



Supplied in box + suitcase



3 m - 16 mm²



3 m - 16 mm²



Intuitive control panel with a single potentiometer for welding current adjustment (15 > 200 A)

50/60 Hz	+AM+	I ₂ MMA / TIG	Integrated technology			MMA		TIG		U ₀ V	mm ²	cm	kg	kg	IP	2 m	Protected & Compatible POWER GENERATOR (+/- 15%)
			HS	AF	ANTI-STICKING	EN 60974-1 (40°C) IA (60%)	100%	EN 60974-1 (40°C) IA (60%)	100%								
230 V 1~	16	15 → 200	▪	▪	▪	100	90	110	100	64	10/25	27 × 21 × 11	3.7	6.5	IP 21	2 m	7.5 kW 10 kVA