



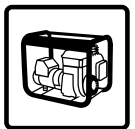


-  Welding unit with inverter technology piloted by microprocessor.
-  The arc dynamic of the product is unique and revolutionary in the market.
-  Able to weld all types of electrodes; rutile, basic, stainless steel, cast iron in direct current.
-  Handy thanks to its low weight (2,9 kg), small dimensions and low power consumption.



MMA

- ✓ **Immediate start** thanks to the high no-load voltage.
- ✓ Constant welding **power**.
- ✓ **Very smooth melting** thanks to the direct current.
- ✓ **Insensitive to current fluctuations** or arc length.
- ✓ **Very good penetration** and perfect stability of the arc.



Delivered in plastic box with :

- Earth cable (1.6m / $\varnothing 16\text{mm}^2$)
- Electrode holder (2m / $\varnothing 16\text{mm}^2$)

ASSETS

HOT START : Increased power at start.

ANTI STICKING : Prevents the electrode sticking.

ARC FORCE : Instantaneous increase of the current in difficult welding situation.



PROTECTED WHEN WORKING ON GENERATOR SETS AND AGAINST SUPPLY VOLTAGE VARIATIONS (+/-15%).

50/60 Hz	A	I ₂ A	Integrated technology				MMA		U ₀ V	mm ²	cm	kg	IP	2 m	5.0 kVA
			HS	AF	ANTI-STICKING	P400	EN 60974-1 (40°C)	IA (60%)							
230 V 1~	16	10 → 130	▪	▪	▪	▪	45	40	72	10/25	25 × 17 × 10	2.9	IP 21	2 m	5.0 kVA