

INVERTER TECHNOLOGY, MICROPROCESSOR CONTROLLED WELDING UNIT WITH KEYBOARD AND DIGITAL DISPLAY. MULTI-PURPOSE EQUIPMENT, WILL WORK ON A 16A-230V POWER SUPPLY EVEN FOR INTENSIVE USE.

MMA

With its high duty cycle and revolutionary arc dynamics, it will weld any kind of electrodes (Ø1.6 à 5 mm): steel, stainless steel, cast iron, rutile or basic. This product ensures a stable arc with a constant intensity and features the following technology.

- ✓ **Anti-Sticking**
- ✓ **Adjustable Hot Start** : Makes it easier to arc with any type of metal (Low Hot Start: For thin metal sheets – high Hot Start for metals that are difficult to weld such as dirty or oxidized sheets)
- ✓ **Arc force** : For better penetration and prevention of sticking.

TIG LIFT

Equipped with a TIG torch with valve (option), this machine ensures you to have a smooth welding line.

- ✓ **TIG Lift:**
The arc is created by touching the metal with the tungsten electrode - avoiding tungsten inclusions and radio electrical disturbances.
- ✓ **Automatic arc release:**
This innovative function allows the operator to finish welding without creating craters. The time is adjustable and the function is activated by a movement of the torch.



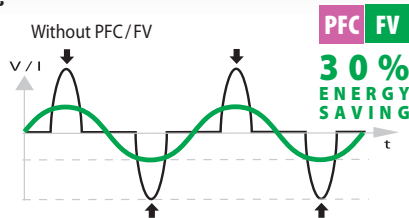
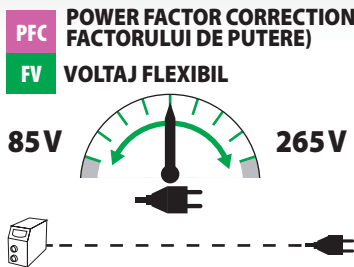
Product delivered in a case with accessories:
 - Earth clamp (1,6m/Ø 16mm²)
 - Electrode holder (2m/Ø 16mm²)

OPTION (ref 044425):
 TIG TORCH
 - Length: 4 m
 - Connector 10/25 mm²






IN ANY SITUATION

This unit is suited for work in any situation (extension lead for on-site work or use on generators) with 2 technical features to manage the current:



The GYSMI E200 FV has a powerful integrated PFC and features FLEXIBLE VOLTAGE (85-265V).

The GYSMI E200 FV will function on a standard 230V-16A / 110V- 20A, even during intensive use with long extension leads (100m).

50/60hz	-AM-	I ₂								EN60974-1 (40°C)		U ₀	 cm/kg	 Protecție & compatibilitate GENERATOR DE ENERGIE (+/- 15%)
		TIG	MMA	Ø 1.6	Ø 2	Ø 2.5	Ø 3.2	Ø 4	Ø 5	I _A (60%)	X% (I ₂ max)			
230V 1~	16A	10-200A	62	50	47	45	35	24	120A	22%	96V	10/25	14x21x27 / 5.5	7 kW
110V 1~	20A	10-130A							95A	39%				